**Receiving Report** Batch No: 10 Date: Dart P/O: Supplier: N/A No Release Note Attached: Yes No Yes Packing Slip: Waybill Attached:
Shipment Complete
QC6 Inspection
Work Order Yes No Yes Invoice: No Z N/A Yes Cash Cr Receipt: N/A N/A Z Discrepancies Quantity Quantity Quantity Quantity Comments Part Description Short Returned Ordered Received Number 10 0 a) 0 Initials of receiver (if shipment OK) Level 12 Production/Admin: Location Date Received/Costing Initial H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

# Purchase Order Receipt Listing

Tuesday, November 20, 2012 1:08:13 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18350 Receipt Dates from 11/20/2012 to 11/20/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

		TANIT OF		Deamined Date	Recv	Recv	Cost Per Unit/	Cost Per Unit/ Inspected Qty/	MRB Qty/	Book Amt	
	Line Project ID Reference/ Nbr/ Description/ Insp Cert Std Rea	PO U/M / Stock U/M	: j	Required Oty	Date/ Recv Emp	Oty (PO U/M)	Recv Value	Rejected Qty (PO U/M)	MRB Reject Qty		
	VC-MET001 Metaux Castle	fetaux Castle		2100/00/11 6100/31/11	11/20/2012	36,0000	\$2.16	0.0000	0	\$77.84	
	M606116KU.730 1 6061-T6 Round Bar f	ov r dBar f		36.0000	36.0000 DES102		\$77.84	0.0000	0		
	123757			·	S V	• *		Total Received Quantity:	uantity:	36.0000	
							Total	Total Qty to Inspect (PO U/M): Total Reject Quantity:	O U/M): uantity:	0.0000	
								Total Receipt Value:	t Value:	\$77.84	
1	Control Contro						Tol	Total Balance Due Quantity:	uantity:	იგიი:0	



# CERTIFICATE OF CONFORMANCE PACKING SLIP/

A. M. Castle & Co.

Page 1 of 1

Shipment No:1544528

L		Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada)		DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
Inc.			12/0 ABERDEEN HAWKESRIBY ON K6A	HAWKESBURY, ON
MONTREAL		HAWKESBURY, ON NOA IN/	1K7 CAN	K6A 1K7
835-SELKIRK AVENUE   POINTE CLAIRE, QUEBEC	EC			V A
H9R 3S2				
had	FOB	Freight Terms	Carrier	BOL No
	ORIGIN	Prepaid	MANITOULIN	1544528-2
Shipment Details			Final Destination Branch - MON	
Order No	Line No	Item No	Description	11 11 11 11 11 11 11 11 11 11 11 11 11
	2	21162	0.7500.RD.6061.T6511.ALUMINUM.EX1.144.0000	AINUM.EXT.144.0000
			SPECIFICATIONS: ASTM B221	-
- Name of the second		Dart Nimber	Ordered Qtv	Invoice Qty
Purchase Order NO		alt Ivalinati	28 00 ET	36.0000 FT
/18350 /			30.00	
Details		The same of the sa		(IN)   I good (IN)   Shipped Otv(LBS)
Delivery No.	Mill	Heat Number	23	Width (III) Length (III) 19 0800
	ZUNICED	40959-111		

These commodities/lechnologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

40959-111

ALUMINUM

KAISER

118144203

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material ony specifications forming a part of the description.

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material out to the correct size, or material out by the customer cannot be returned

for credit. Reviewed by Authorized Castle Metals Representative:

Name: Date:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 16-NOV-2012 01:53:31 PM

# KAISER ALUMINUM FABRICATED PRODUCTS

KALAMAZOO, MI 49048

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE



### CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

J.,	at.		
-	Copye	Attals FP	
MEAT NUMB	409	J9-111	
MECHANICA	I ID		The state of the s
TEMODX	211	62	
ROSNIKA	1		
TO MODERAL	1910	40/	
The Capture Sales		1-12	
Company of the	KAI	JEK	transport and party and address of the party and the party
A TO SHIP OF A	W	/	
CCS	n	7)	antich marries and heart succession was
COMMENT			
ANDER D	B	J	Constitute of the second se
	-		

Plant Serial: 00065317 Kaiser Order Number: 630734 Line Item: 001

Page 2 of 2



### **CERTIFIED TEST REPORT**

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	N:					
196401-1		21162		KAISERSELECT PRECISION ROD .750 +/004						
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
630734	001		10/31/2012	40959-111	6061	T6511B				
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:				
1034.000 LB	166.000 P	cs	604787			12.000 FT				
SHIP TO:		: :		SOLD TO:	<u></u>	12.00011				
CASTLE METALS 3400 N. WOLF RD FRANKLIN PARK, I	L 60131 US	SA		A. M. CASTLE & C 1420 KENSINGTO OAK BROOK, IL 6	N ROAD	,				

# Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARD	NESS	CONDUCT.	BEND
40959-111	0001	1	48.4	44.9	18.5	RE	92	N/A	N/A
40959-111	0001	2	50.1	46.9	17.9	RE	92	N/A	N/A
40959-111	0001	3	51.1	44.0	16.6	RE	93	N/A	N/A
40959-111	10001	4	49.0	45.8	17.0	RE	93	N/A	N/A
40959-111	0001	5	50.3	47.2	16.7	RE	92	N/A	N/A
40959-111	0001	6:	48.7	44.8	16.8	RE	93	N/A	N/A
40959-111	0001	7	50.7	47.8	16.7	RE	93	N/A	N/A
40959-111	0001	8	49.1	45.7	16.8	RE	92	N/A	N/A

# Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA NA			0.00
H42904	.74	.38	.28	.10	.95	.09	.08	.02	.01 .01	,00	.01	.03

# Applicable Requirements:

PER ASTM-B221-12, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 (2007) UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

### Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA

is for holison

Plant Serial: 00065317 Kaiser Order Number: 630734

Line Item: 001

Page 1 of 2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

Page Number 1 of 3

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - C/O 910720

P.O. BOX 4090 STN A TORONTO, ON M5W OE9

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency **FOB** 

Chantal Lavoie

10127-2607

Net 30 CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

	· · · · · · · · · · · · · · · · · · ·							· · · · · · · · · · · · · · · · · · ·	M12	3721
Line Nbr	Reference Revision ID		Description/ Mfg ID		Req Date/ Taxable	Re Unit of M	q Qty/ easure	Ship Method	Unit Price	Extended Price
	Vendor Part Nu	umber								
1 M60	061T6R0.750		6061-T6 Round Bar .750	" 1	1/15/12	i	36.00	Yours ppd	\$2.1600	\$77.76
					Yes		f			
								[ix Istu	120	
	•						[			
	•	•	Special Inst	MAT	ERIAL: 6	061-				
						0/T6511/T6	2 ALUM	INUM		
					ND BAR		l			
						-225/8 OR A	AMS-QQ	2-A-225/8		
					MS 4117.		000.43	40.00		
						QQ-A-200/	8 OK AN	AS-QQ-		
					0/8 OR AL	MS 4160 11 OR ASTI	r Door			
				OK A	1 1VI D2 1	II OK ASII	VI B221			
2 M30	04RO.750		304 SS Roundbar .750	. 13	1/15/12		60.00	Yours ppd	\$4,4200	\$265.20
A Maria					Yes		f	P.F.	*	<b>V</b>
•					100		•			
			Special Inst:			ATERIAL:	304/316	SS		
				ROU	ND BAR					

AS PER ASTM A276

Yes

NOTE: AISI 303 NOT ACCEPTABLE

303 Round Bar 0.500"

11/15/12

Yours ppd

\$2.0900

\$100.32

MATERIAL CERTIFICATION

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

Change Date:

11/07/12



Change Nbr:

▼ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

			ĺ			Page Number 2 of	3
Order From:  METAUX CASTLE A.M. CASTLE & CO P.O. BOX 4090 ST TORONTO, ON M CA	O. (CANADA) INC N A		C-METO	01			
Contact Name Vendor Phone Vendor Fax Vendor Account Nbr	514 694 9575 514 695 3281			Buyer Requisition N Tax Resale Ni Terms Currency FOB		7	
4 M304B0.500X2.500	0 304 BA	<b>Special Inst:</b> R .500 x 2.50	PER A	ERIAL: AISI 303 SS ASTM A582 E: AISI 304/316 NOT /15/12 Yes			\$374.16
• •		Special Inst:	PLAT AS P	004/316 SS BAR OR E ER ASTM A276 OR TE: AISI 303 NOT A	ASTM A240		
M304B0.625X3.000	) 304 BA	R. 625 X 3.00  Special Inst:	AISI 3 PLAT AS PI	ER ASTM A276 OR	ASTM A240		\$310.20
5 D6101-005P	7075-T7	7351 8.25X5.0X2.5		TE: AISI 303 NOT A /19/12 Yes  MATI	20.00 Yours ppo Each  ERIAL CERTIFIC O'D UPON DEL	CATION	\$1,159.00
					con Cer	substitution or devia sent. tificate of Conformit tification required	y or Material

**Change Date:** 11/07/12



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

Page Number 3 of 3

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - C/O 910720

P.O. BOX 4090 STN A TORONTO, ON M5W OE9

CA

**Contact Name** 

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

**FOB** 

Destination-Collect

Special Inst:

AS PER DWG D6101 REV, B

B92660

MATERIAL: 7075-T7351 AS PER QQ-A-

250/12

SIZE: 5.00" X 8.250" X 2.50" THICK GRAIN DIRECTION ALONG 5.00"

LENGTH

TOLERANCE ON ALL DIMENSION ARE

+0.030"/-0.000"

PO Total:

\$2,286.64

MATERIAL CERTIFICATION

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES

Change Date:

Change Nbr:

1

1/07/12